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D169-841-013
Job Sheet 178080



004901

Part No: D169-841-013

Job Qty: 3 ea

Part Name: AW169 Upper Cutter Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 13.10.18 IIN REV:B DD
VERF:JLM IPP REV:C 15.07.03 AS PER CHG002 ecn15-595 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	3 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Stores/Pkg-1			AUG 08 2018
110	Packaging	3 pcs	8/3/18	8/3/18	0.00	0.00	Packaging1-2			
120	QC	3 pcs	8/3/18	8/3/18	0.00	0.00	QC4			
125	DC	3 pcs	8/3/18	8/3/18	0.00	0.00	DC			
130	Packaging	3 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-1			
140	QC21-FG	3 Ea	8/3/18	8/3/18	0.00	0.00	QC21			OCT 25 2018

Part Op 125 - "Photocopy bluefiles per D169-841 Cable Cutter System and create labels per 6F9540V00131 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D169-841-013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4821-1	Windshield Deflector	3 Ea (1 ea)	90-Start up Operation	5063106
D4822-1	Upper Deflector, LH	3 Ea (1 ea)	90-Start up Operation	7163150
D4822-2	Upper Right Deflector	3 Ea (1 ea)	90-Start up Operation	7140388
D4840-041	Upper Cutter Assembly	3 Ea (1 ea)	90-Start up Operation	5076797x2 5076208x1
D4857-041	Wiper Deflector Assembly	6 Ea (2 ea)	90-Start up Operation	507
MS27039-1-12	Screw	24 Ea (8 ea)	90-Start up Operation	5049832

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4821-1	3	4	0
	D4822-1	3	5	0
	D4822-2	3	6	0
	D4840-041	3	4	0
	D4857-041	6	17	0
	MS27039-1-12	24	165	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					